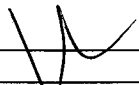
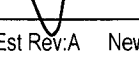


Date: Wednesday, 28/11/2007 9:20:18 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : GAS SPRING
Job Number : 36000	
Estimate Number : 12941	
P.O. Number : N/A	Part Number : D355211
This Issue : 28/11/2007 S.O. No. : N/A	Drawing Number : D3552 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 33533	Material : N/A
Written By : 	Due Date : 30/12/2007 Qty: 20 Um: Each
Checked & Approved By : 	
Comment : Est Rev:A New Issue 06-11-13 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



Comment: Issue P/O: 5156

C 207/11/28

Purchase Part Number: B8-240-575-150N

Supplier: LS Technologies

Certificate of conformity is required

(20)

2.0	B8 240 575 150N	CARBON STEEL GAS SPRING
-----	-----------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

CARBON STEEL GAS SPRING

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

C 7/11/29 (20)

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

Test for correct pressure

C 7/12/03 (20)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5439

B 7/12/13 50 20

Date: Wednesday, 28/11/2007 9:20:18 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GAS SPRING

Job Number: 36000

Part Number: D355211

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



28

Comment: FINAL INSPECTION/W/O RELEASE

207/12/04

Job Completion



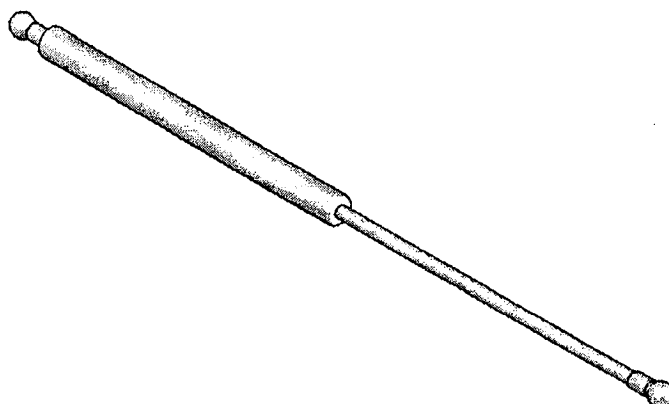
U 07.12.04



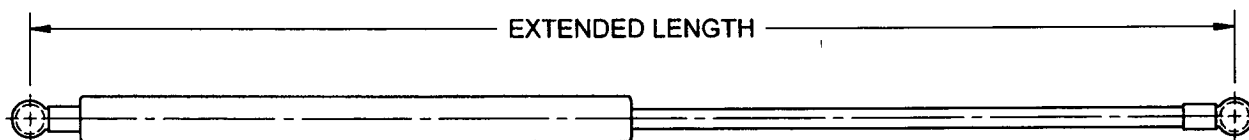
DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>JB</i>	APPROVED <i>TH</i>	DRAWING NO. D3552	REV. C SHEET 1 OF 1
DATE 07.06.01		TITLE GAS SPRING	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.09.15	NEW ISSUE	
B	06.10.24	ADD D3552-7/-9; UPDATE DESC. D3552-1/-3/-5	
C	07.06.01	ADD D3552-11 AND CONVERSIONS FOR INSPECTION; UPDATE P/N FOR D3552-7	

RELEASED
07.07.11
PER EGN #1001

SPECIFICATION CONTROL DRAWING



*info
3000
u*



D3552-X GAS SPRING

DART P/N	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	LS TECHNOLOGIES P/N
D3552-1	220/8.66	530/20.6	70/15.7	10mm SS BALL SOCKET	CARBON STEEL	C8-220-530-070N
D3552-3	200/7.87	490/19.3	200/45.0	10mm SS BALL SOCKET	CARBON STEEL	C8-200-490-200N
D3552-5	175/6.89	430/16.9	150/33.7	10mm SS BALL SOCKET	CARBON STEEL	C8-175-430-150N
D3552-7	220/8.66	530/20.9	70/15.7	10mm NYLON BALL SOCKET	CARBON STEEL	B6-220-530-070N
D3552-9	200/7.87	490/19.3	200/45.0	10mm NYLON BALL SOCKET	CARBON STEEL	B8-200-490-200N
D3552-11	240/9.45	575/22.6	150/33.7	10mm NYLON BALL SOCKET	CARBON STEEL	B8-240-575-150N

NOTE:

1) IDENTIFY WITH DART P/N "D3552-X" USING WHITE FINE POINT PERMANENT INK MARKER

COPYRIGHT © 2006 BY DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



P.O. Box 25032, Saskatoon, Saskatchewan, Canada S7K 8B7
Ph: (306) 683-5000 Fax: (306) 683-6403
E-mail: info@lsttechnologies.ca
Web: www.lsttechnologies.ca

Certificate of Compliance

This is to certify that the parts listed below meets specifications as required by your order.

20 Units: B8-240-575-150N Carbon Steel Gas Spring

Country of Manufacture: Canada
Date of Manufacture : Nov 28/2007
This product is ROHS compliant.

We certify no mercury was used in the manufacture of this order.

Purchase Order # 5156

L S Technologies Inc Canada

Nolan Fehr
Manager

LS Technologies Canada Inc.

Box 25032
Saskatoon, SK
S7K 8B7

Packing Slip

Date	Packing Slip #
11/28/2007	3966

Name / Address
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

Ship To
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7 Canada

P.O. No.	Rep	Ship Date	Ship Via
5156	Nolan	11/28/2007	Purolator - AIR

Qty	Description
20	B8-240-575-150N (3552-11) Carbon Steel Gas Spring
	Shipping and Handling PUROLATOR Collect - AIR - Tracking #329004717099
	Total GST Business Number: 875007718
Please Pay by Invoice: No Statement Issued.	